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(54) YEAST TRANSFORMATION SYSTEM

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(57) ABSTRACT

Disclosed are methods for obtaining expression of polypeptides in organisms employing alternative codon systems, and polynucleotides for use therein.

5 Claims, No Drawings

YEAST TRANSFORMATION SYSTEM

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

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CROSS-REFERENCE TO RELATED APPLICATIONS

Not applicable.

INTRODUCTION TO THE INVENTION

Pichia stipitis is a yeast capable of fermenting xylose to produce ethanol. Because xylose is found abundantly in agricultural and wood residues, the ability of *P. stipitis* to convert xylose to ethanol may be exploited to expand ethanol production from residual biomass. However, progress in the development of genetically enhanced stains of *P. stipitis* that are suitable for use on a commercial scale has been hampered by the lack of a versatile transformation system for this species.

Transformation systems for yeast and fungi often employ auxotrophic hosts to select for transformants. This limits the number of available host strains. Auxotrophs are commonly generated by random or site-specific mutagenesis. Random mutagenesis creates mutational events in many genes other than the target. Random spontaneous or chemically generated ura3 mutants have been obtained with P. stipitis. Site-specific mutagenesis or targeted deletion has been successful with P. stipitis LEU2 using PsURA3 as the selectable marker in a ura3 background. The P. stipitis leu2, ura3 double auxotroph has been recovered. However, the resulting strain grows poorly and does not ferment xylose at a rate that is sufficient for commercial development (Lu, et al.; 1998; Yang et al., 1994). Targeted deletion or disruption of P. stipitis URA3 has not yet been demonstrated in the published literature. Also, the DNA sequence of some very useful auxotrophic selectable markers such as the native gene for P. stipitis URA3 include a number of restriction sites that make it difficult to manipulate vectors that contain this gene. Thus, previously demonstrated transformation systems, while very useful for research purposes, are not suitable for generating P. stipitis 45 strains for industrial fermentations.

In an alternative to using auxotrophs as the basis for selecting recombinant yeasts, strains can be transformed with sequences encoding a protein that permits selection based on antibiotic resistance. This approach expands the range of $\,^{50}$ suitable host strains available for use in developing genetically engineered yeasts. However, attempts to develop transformation systems based on antibiotic resistance have been largely unsuccessful in P. stipitis. Genes for antibiotic resistance (markers) must be translated faithfully from the DNA sequence carried on the vector into an active protein that will help the recipient host defend against the antibiotic. Characteristics of the P. stipitis translational machinery make heterologous expression of many drug resistance markers problematic. Development of a transformation system based on antibiotic resistance for yeast like P. stipitis would facilitate development of genetically enhanced P. stipitis strains.

SUMMARY OF THE INVENTION

The present invention provides a method of expressing in a *P. stipitis* cell a polypeptide containing leucine by introducing

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a polynucleotide encoding the polypeptide into the cell under conditions that allow polypeptide expression. The polynucleotide is one not natively associated with *P. stipitis* and may be a selected polynucleotide that does not natively contain a trinucleotide sequence encoding a CUG codon, a selected polynucleotide in which in-frame trinucleotide sequences encoding CUG codons are meant to encode serine, or a modified polynucleotide in which at least one trinucleotide sequence encoding a CUG codon is replaced with a sequence encoding a codon selected from the leucine encoding codons UUA, UUG, CUU, CUC and CUA. The polynucleotide is operably connected to a promoter functional in *P. stipitis* such that the polypeptide may be expressed in *P. stipitis* cells.

In another aspect, the present invention provides a method of expressing a polypeptide natively associated with *P. stipitis* in a cell having a leucine tRNA that recognizes the CUG codon by introducing a polynucleotide encoding the polypeptide into the cell under conditions that allow expression of the polypeptide. The polynucleotide is either a *P. stipitis* coding sequence that is selected because it lacks a trinucleotide sequence encoding a CUG codon or a polynucleotide that has been modified to replace at least one CUG codon with a sequence encoding a codon selected from the group consisting of AGC, AGU, UCA, UCC, UCG, and UCU.

Another aspect of the present invention includes a method for introducing a loxP site into the chromosome of a cell by introducing a first polynucleotide flanked by loxP sites into the cell under conditions that allow integration of the polynucleotide into the chromosome, introducing a second polynucleotide, encoding a CRE recombinase, in which the second polynucleotide has been modified from the native polynucleotide sequence (SEQ ID NO: 1) to replace at least one of coding sequence leucine residues encoded by a CUG codon with a codon selected from the group consisting of UUA, UUG, CUU, CUC, and CUA under conditions that allow expression of the polypeptide, wherein the polypeptide causes removal of the portion of first polynucleotide between the two loxP sites to form a single loxP site in the chromosome.

In another aspect, the present invention provides a kit for obtaining Cre recombinase expression in a cell comprising a construct containing a selectable marker and the modified polynucleotide encoding a Cre recombinase, in which at least one of the leucine residues encoded by a CUG codon is encoded by a codon selected from the group consisting of UUA, UUG, CUU, CUC, and CUA.

DETAILED DESCRIPTION OF THE INVENTION

The present invention provides methods for expressing non-native polypeptides in *P. stipitis*, as well as methods for expressing polypeptides native to *P. stipitis* in other species. The present invention is based in part on our discovery that *P. stipitis* comprises a tRNA that translates CUG codons as serine rather than leucine.

Until recently, it was axiomatic that all organisms employ the universal genetic code. However, several species of Candida, including Candida shehatae, Candida albicans, Candida guilliermondii, Candida rugosa, Candida tropicalis and Candida maltosa, have been found to use an alternative codon system that translates the CUG codon as serine rather than leucine, as would be expected based on the universal genetic code (Sugita and Nakese, 1999). The use of an alternative nuclear genetic code complicates efforts to carry out heterologous expression of genes in yeasts using this codon system.

As described below in the Examples, appropriate expression of polypeptides containing leucine may be obtained in P. stipitis by replacing coding sequences that specify CUG in mRNA with sequences that encode other leucine codons (i.e., UUA, UUG, CUU, CUC, or CUA). Polynucleotides encoding proteins that confer antibiotic resistance or perform other useful functions were genetically engineered using PCR mutagenesis to obtain sequences in which sequences encoding CUG codons were replaced with UUG, which is the most commonly used leucine codon in P. stipitis. It is specifically envisioned that one or more of the CUG codons could be replaced with UUA, UUG, CUU, CUC, or CUA, or combinations thereof. A sequence in which fewer than all of the CUG codons are replaced with an alternative leucine codon would be useful as an intermediate in the subsequent devel- 15 opment of other coding sequences. It is also envisioned that it may be possible to replace less than all of the CUG codons to obtain a sequence encoding a functional protein.

Coding sequences specifying CUG codons may be replaced with other leucine coding sequences using PCR 20 mutagenesis, as described in the Examples. However, any suitable means of obtaining polynucleotides in which sequences n specifying CUG codons have been replaced may be used, including, for example, the design and synthesis of synthetic oligonucleotides.

Coding sequences suitable for use in the method of the invention may also be obtained by selecting sequences that natively lack sequences that specify CUG codons. Such sequences could be used in the method of the invention without modifying the coding sequence. For example, the native 30 blasticidin resistance coding sequence Blasticidin-S deaminase (Itaya et al. 1990; Kobayashi et al. 1991) blasticidin^R or bsr (SEQ ID NO: 5) does not use the CUG codon to code for leucine, and could be used to impart Blasticidin-S resistance to yeast cells that are normally sensitive to the antibiotic.

Other types of sequences that may be used in the practice of the invention include selected coding sequences that contain a sequence specifying a CUG codon that encodes a serine residue in the native protein. Sequences obtained from organisms in which CUG codons are recognized by serine tRNA 40 are particularly suitable.

As described below, PCR mutagenesis was used to modify the native Sh ble coding sequence from S. verticuilus (SEQ ID NO: 7), the expression of which produces a polypeptide (SEQ ID NO: 8) that confers resistance to Phleomycin, bleomycin, 45 and Zeocin, such that the in-frame CTG trinucleotide sequences of the DNA sequences specifying CUG codons were replaced with sequences specifying UUG codons. The modified Sh ble polynucleotide coding sequence is shown in SEQ ID NO: 9 and its translated polypeptide is shown in SEQ 50 ID NO: 10. It is envisioned that the adapted Sh ble gene could be used in any fungus, sensitive to Zeocin, that uses the fungal alternative genetic code and that its expression could be driven by any suitable promoter, including, for example, constitutive or inducible promoters. Replacing the CTG trinucle- 55 otides with sequences that encode one of the other leucine coding sequences will permit expression of Sh ble in cells that use the alternative codon system. In addition to modifying the CUG codons, codons specifying other amino acids were modified based on preferred codon usage of P. stipitis, the 60 intended host.

Other antibiotic resistance markers may be modified such that sequences specifying CUG codons are replaced with sequences specifying other leucine codons and used to confer antibiotic resistance to organisms employing the alternative 65 coding system (e.g., *P. stipitis*). For example, the native sequences encoding Hygromycin B phosphotransferase

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(hph) confering resistance to hygromycin and its homologues when expressed in susceptible cells, and neomycin phosphotransferase, a polypeptide that confers neomycin resistance, each comprise CTG trinucleotide sequences of the DNA encoding the leucine codon CUG. The native polynucleotide coding sequences for Hygromycin B phosphotransferase and neomycin phosphotransferase are shown in SEQ ID NO: 11 and SEQ ID NO: 13, respectively. The polypeptide sequences for Hygromycin B phosphotransferase and neomycin phosphotransferase are shown in SEQ ID NO: 12 and SEQ ID NO: 14, respectively. It is envisioned that one or more of the CTG codons would be replaced.

In addition to antibiotic resistance markers, other useful polypeptides not natively associated with P. stipitis may be expressed using coding sequences that have been modified such that sequences specifying CUG codons are replaced with sequences specifying other leucine codons. As described in the Examples, site-directed mutagenesis was used to change a the native polynucleotide (SEQ ID NO: 1) encoding the Cre recombinase (SEQ ID NO: 2) by altering sequences specifying CUG codons to sequences specifying UUG codons. Cre recombinase is a bacteriophage P1 protein that mediates site-specific recombination between two 34 base pair loxP sites, and can be used to excise polynucleotides between two loxP sites, or to insert polynucleotides into a loxP site. The Cre coding sequences in which sequences specifying CUG codons are replaced with sequences specifying other leucine codons will allow expression of Cre in organisms that use the alternative codon system, and can therefore be used to either introduce or delete polynucleotides from the chromosome of the cell via the Cre-loxP system.

The present invention permits the introduction of loxP Cre-binding and recombination sites into the chromosome of yeast employing the alternative codon system by homologous 35 recombination using a construct containing loxP Cre-binding and recombination sites and flanked by a sequence with homology to the host cell chromosome. In the Examples below, a XYL2 disruption mutant was made using a construct comprising URA3 flanked by the loxP Cre-binding and recombination sites and by sequences having homology to XYL2. Expression of a modified Cre-recombinase and a Sh ble resistance marker under the control of the constituitive promoter TEF1 resulted in the removal of the URA3 sequence to form a loxP site. The loxP site permits sitespecific integration of sequences flanked by loxP Cre-binding and recombination sites in the presence of Cre recombinase. The LoxP-Cre Recombinase system can be used as part of an expression cassette that is transformed into the genome. The URA3 then can be selectively excised, leaving the exogenous sequence in the genome, and allowing further genetic manipulation using the URA3 marker. In addition, a LoxP site already in the genome could be used to place other genes in the same site. It is envisioned that the LoxP-Cre recombinase system can also be used in other yeasts using the fungal alternative genetic code, and with other potential marker genes, such as the adapted Ble gene, an auxotrophic marker or other fungicidal resistant marker. In addition to the use of URA3 as a selective marker in the expression cassette, any selective marker, but most preferably a marker that can be negatively selected, can be used.

It is envisioned that the antibiotic resistance markers may be introduced into a yeast cell and integrated into the chromosome by homologous recombination. In other words, the sequence encoding the antibiotic resistance marker would be delivered into the cell as part of a construct comprising sequences capable of undergoing homologous recombination with a portion of the chromosome of the recipient cell. A coding sequence selected or modified for use in the present invention is operably connected to a promoter functional in the yeast cell into which the coding sequence will be expressed, such that the promoter allows expression of the coding sequence in the recipient host cell. Any suitable promoter may be used, including, for example, constitutive or inducible promoters. Polypeptide expression may be assessed by a variety of techniques well known in the art including, but not limited to, Western Blot analysis, ELISA, or a functional assay for protein activity (e.g. antibiotic resis-

A polynucleotide operably linked to a promoter functional in a yeast cell may be introduced into the yeast cell using any suitable means, including, but not limited to, electroporation, the Bicine method, protoplast formation or Li-Acetate, as described in Example 2. The methods of the invention are useful in transforming yeast cells having alternative codon usage. It is envisioned that the transformation and site-specific integration methods will allow repeated manipulation of cells. In other words, a single selectable marker may be used more than once to permit repeated selection of cells.

tance.)

It is envisioned that novel polynucleotides described herein may be used with any other organism that employs an alternative codon system, including, but not limited to, *Candida shehatae*, *Candida albicans*, *Candida guilliermondii*, *Candida rugosa*, *Candida tropicalis*, *Candida maltosa*, and *Debaromyces hansenii*. It is also envisioned that expression of functional *P. stipitis* polypeptides of interest may be obtained in an organism that employs the conventional codons by expressing in the organism a sequence encoding the polypeptide in which sequences encoding the serine codon CUG is replaced with a conventional serine codon coding sequence.

As described in the Examples, xylose inducible expression of Cre recombinase was obtained in *P. stipitis* by transforming cells with a construct in which a sequence encoding Cre 4 recombinase was operably linked to a *P. stipitis* XYL1 promoter. The Xyl1 promoter is an inducible promoter that drives expression of an operably connected polynucleotide in the presence of xylose, but not in the absence of xylose.

In addition, a P. stipitis TEF-1 promoter comprising SEQ ID NO. 15 was identified as a constitutive promoter. As described in Example 3, the TEF-1 promoter was identified in a highly expressed sequence tag analysis using a library made with the Universal Genome WalkerTM kit (Promega Corp., 5 Madison, Wis.). The TEF-1 promoter is a novel promoter for carbon metabolism independent expression of heterologous polynucleotides in P. stipitis. The expression of polypeptides according to the present invention may be obtained by using constructs in which the polynucleotide coding sequence is operably linked to a TEF-1 promoter, as described for the sequence encoding ble in the Examples. To identify smaller subfragments of SEQ ID NO: 15 retaining carbon metabolism independent promoter activity, constructs comprising subfragments of SEQ ID NO: 15 operably linked to a reporter polynucleotide (e.g., Green Fluorescence Protein, luciferase, peroxidase, or an antibiotic resistance marker) may be introduced into a cell and the cell screened for the presence or absence of reporter activity.

The following nonlimiting Examples are intended to be purely illustrative.

6 EXAMPLE 1

Adaptation of Drug Resistance Markers for Use in Yeasts Using CUG (CTG) to Code for Serine Rather than Leucine

Overlap extension PCR (Dieffenback and Dveksler, 1995, PCR Primer A Laboratory Manual, p. 603) was used to modify the ORF of the bleomycin resistance marker from S. verticillus such that the in-frame CTG trinucleotides, which encode CUG codons, were replaced with TTG, which encode UUG codons. The 5' or 3' region of the Sh ble ORF was amplified from the pZERO-1 plasmid (Invitrogen) using primers oJML137 (SEQ ID NO: 22) and oJML176B (SEQ ID NO: 26), and oJML177A (SEQ ID NO: 27) and oJML178A (SEQ ID NO: 28), respectively (Table 1). The PCR products were separated by agarose gel electrophoresis, excised, and purified using Quiagen MiniElute Kit as recommended. The PCR products were combined and amplified using TaqGold (ABI Biosystems) using oJML137 (SEQ ID NO: 22) and oJML178A (SEQ ID NO: 28). The sequence was verified by dideoxy method sequencing (UW Biotech Center). The resulting sequence will produce an mRNA transcript which would be correctly translated in organisms that recognize CUG as serine. In addition, codons 51, 59, 69, 209, 113, 116 were modified to encode the more frequently used codons UCC, CCA, AGA, AGA, and GUG, respectively. The resulting polynucleotide is shown in SEQ ID NO. 9.

TABLE 1

			TABLE I
35	SEQ II	Primer Name	Sequence 5' → 3'
	16	oJML77	GTGGACTTACCAGAATCGACGTGACCG
	17	oJML78	GAACCCTTACCCAATTCAGCGGCTTCC
4 0	18	oJML105	GCGTCTAGAGATCCACAGACACTAATTGGTTC
	19	oJML106	CGGGATCCTGTAGTATAGTTGTATAGAAAAGAATAC
	20	oJML109	AACTGCAGGAAGGTTGCTTTATAGAGAGG
45	21	oJML110	GGGAATTCGATATGATGCAGAAGTAGTTTTG
	22	oJML137	AGATCTATGGCCAAGTTGACCAGTGCC
50	23	oJML154	TCGAGGGGGCCCGGTACCATGGAGATCTATGCATCGTAC
	24	oJML155	CGATGCATAGATCTCCATGGTACCGGGCCCCCCC
	25	oJML158	GGCTCGAGATCTTCTGCGGTGTCTACAAGG
55	26	oJML176B	GGCCAAGGTGTTGTCTGGGACAACCTGGTCCTGGAC AGCGGAGATGAACAAGGTCACGTCGTCCCGGACC
	27	oJML177A	CCCAGACAACACCTTGGCCTGGGTGTGGGTGAGAGG CTTGGACGAGTTGTACGCCGAGTGGTCGGAG
50	28	oJML178A	GGCTGCAGTCAGTCCTGCTCCTCGGCCACGAAGTGC ACGCAGTTACCGGCTGGGTCTCTCAAGGCGAACTCC CGCCCCCAC
55	29	oJML235	GGCTGCAGATTCAGTATAGGATATGGTGTTTAGCAA AATATG

EXAMPLE 2

Testing for Sensitivity to Zeocin

Pichia stipitis UC7 NRRL Y-21448 (2) is a ura3 aux-5 otrophic mutant of *P. stipitis* CBS 6054 (ARS Culture Collection, NRRL USDA Peoria, Ill.). To test if *Pichia stipitis* UC7 is sensitive to Zeocin, UC7 was plated on YPD (Kaiser, Michaelis and Mitchell, 1994) pH 7.5 (1% yeast extract, 2% peptone, 2% dextrose, NaOH to pH 7.5) in the presence of 10 Zeocin (Invitrogen) at a concentration of from 25 μg/ml to 500 μg/ml. Zeocin concentrations of 100 μg/ml or greater killed *Pichia stipitis* UC7.

EXAMPLE 3

Testing of Adapted Sh ble Gene to Confer Resistance to Zeocin

To test if the adapted Sh ble sequence confers resistance to 20 Zeocin, the adapted sequence was placed under the control of the XYL1 promoter and the XYL1 terminator. Three-hundred ninety three (393) bp 3' of the Pichia stipitis XYL1 gene was amplified from genomic DNA using primer oJML109 (SEQ ID NO: 20) and oJML110 (SEQ ID NO: 21) and cloned into 25 pCR2.1 (TOPO TA Cloning Kit—Invitrogen), which in turn was subcloned into pJM6 as an EcoR I-EcoR I fragment and the new plasmid was named pJML214. Three hundred fifty eight (358) bp of the 5' untranslated region of the Pichia stipitis XYL1 gene was amplified from genomic DNA using 30 primer oJML105 (SEQ ID NO: 18) and oJML106 (SEQ ID NO: 19) and cloned into pCR2.1 (TOPO TA Cloning Kit— Invitrogen), which in turn was digested with Xba I-BamH I. The Xba I-BamH I digest and Blg II-Pst I Sh ble adapted ORF were ligated to pJML214 digested with Xba I and Pst I site of 35 to form pJML343. A similar plasmid was constructed but with the wildtype version for Sh ble to form pJML329. Both plasmids were transformed into a ura3 auxotrophic mutant of CBS6054, UC7 NRRLY-21448 using a modified Li-Acetate PEG method (Agatep et al. 1998) in which the heat shock was 40 performed at 42° C. for 5 minutes. Transformants were selected in plated on ScD-ura and YPD+Zeocin after four hours of outgrowth in YPD. Only the adapted Sh ble gene conferred resistance to Zeocin. Examples of other strains that could be transformed in a similar manner include but are not 45 limited to P. stipitis FPL-UC16 (ura3) NRRL Y-21449. P. stipitis FPL-UB1 (ura3) NRRL-Y-21447, P. stipitis FPL-PSU1 (ura3) NRRLY-21446, Candida shehatae FPL-CSU12 (ura3) NRRL Y-21450 and C. shehatae FPL-CSU18 (ura3) NRRL Y-21451 The plasmid pJML533 can also be used to 50 express genes in a wild-type Pichia stipitis that does not contain auxotrophic mutations.

EXAMPLE 4

Identification and Cloning of the TEF1 Promoter

Pichia stipitis CBS6054 was grown at 30° C. in either YPD or YPX (1% peptone, 2% yeast extract, 2% xylose) in 200 ml in either 2.8 L flask 300 rpm or a 500 ml flask at 50 rpm. Cells were pelleted by centrifugation at 4° C. and 10,000 rpm. Cells were resuspended in water, centrifuged at 3,000 rpm for 5 min, and frozen in liquid N_2 . Total RNA was extracted using RNeasy Maxi Kit (Invitrogen) and polyA mRNA was isolated using Oligotex mRNA Maxi Kit (Invitrogen). An EST library 65 was constructed using the Smart cDNA Library Constuction Kit (Clontech). Individual plaques were used to inoculate a

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culture of XL-1 Blue (2 ml LB+MgSO $_4$ media inoculated 3 hours earlier with 10 μ l of an overnight culture of XL-1 Blue, incubated for 15 minutes at 37° C. with shaking, no shaking for 30 minutes and overnight with shaking. One μ l of the supernatant was used as template for PCR.

The insert of each clone was amplified using PCR and 5' pTRip1EX2 and 3' pTRip1EX2 (Clontech) as primers. The amplification products were treated with Exo-Sap1 (USB) to digest and dephosphorylate unused primers. The PCR products were sequences using the dideoxy method and 5' pTrip1EX2 as primer. 965 individuals phage were sequenced, and 678 gave readable sequence. Of those, 16 encoded a protein with high identity to *Saccharomyces cerevisiae* Tef1p.

A genome walker library was constructed as described in

Ultimate Genome Walker Kit (BD Biosciences Clontech) and
additional libraries constructed using Hpa I, Msc I, PmL I,
Sma I, Ssp I and Stu I (New England Biolabs) as restriction
enzymes. More than 700 bp downstream of the TEF1 promoter was amplified as described in the Ultimate Genome
Walker Kit using primers oJML77 (SEQ ID NO: 16) and
oJML78 (SEQ ID NO: 17) and AmpliTaq Gold (Applied
Biosystems). Sequencing was performed using the dideoxy
method at the University of Wisconsin Biotech Center.

EXAMPLE 5

Construction of Plasmids for the Expression of Genes in *Pichia stipitis*

pBluescript KS II- (Strategene) was modified by adding Nco I, Bgl II, and Nsi I sites flanking Kpn I of the multiple cloning site. Oligos oJML154 (SEQ ID NO: 23) and oJML155 (SEQ ID NO: 24) were combined and phosphorylated with T4 Polynucleotide Kinase (NEB Biolabs) and ligated into the Xho I-Kpn I sites of pBluescript KS II-. The multiple cloning site sequence was verified by sequencing using the dideoxy method at the University of Wisconsin Biotech Center. PsURA3 was modified to eliminate Sal I, Hind III, Eco RI, and Kpn I restriction enzyme sites using a similar method to create a PsURA3 sequence (PsURA3m) that lacks these restriction sites (SEQ ID NO: 30). The final segment was flanked by Nsi I-Sal I sites. PsARS2 flanked by Pst I-Xho I was amplified from genomic DNA using primer oJML158 (SEQ ID NO: 25) and oJML235 (SEQ ID NO: 29). The adapted Ble-gene was placed in translational fusion with the TEF1 promoter (700 bp) and 458 bp of the 3' untranslated region of P. stipitis XYL2 gene. This fragment was flanked with Sal I-Kpn I restriction sites. pJML447 was made by ligating the URA3 Nsi I-Sal I fragment with the Pst I-Xho I ARS2 fragment into the Nsi I-Kpn I site of pJML295. pJML533 was constructed in a similar method using the pTEF1-BLE-tXYL2 Nsi I-Sal I fragment instead of the URA3 fragment. These plasmids have the multiple cloning site of pBluescript KS II- but now can be used as cloning 55 vectors in P. stipitis.

EXAMPLE 6

Adaptation of Codon Usage in the Gene for CRE Recombinase

The CUG codons in the Cre-recombinase were adapted in a similar manner as the Sh ble gene described in Example 1. In addition to the 18 CTG trinucleotides that were change to TTG, codons 16, 24, 32, 34, 36, 45, 95, 100, 101, 106, 119, 164, 216, 223, 234, 263, 270, 333, 337, and 342 were changed to the more frequently used codons CCA, AGA, AGA, AGA,

GCT, TTA, TTG, AGA, CGT, AGA, AGA, GGT, GGT, AGA, CCA, GGT, AGA, GGT, AGA, and GGT, respectively. The modified Cre-recombinase coding sequence is shown in SEQ ID NO: 3.

EXAMPLE 7

Deletion of a Target Gene (XYL2) Using a Selectable Marker Flanked by loxP Sequences

A disruption cassette was constructed containing bases 350 to 161 of the 5' region of the *P. stipitis* XYL2 gene and bases 935 to 1490 of the 3' region of the XYL2 gene with the PsURA3 flanked by the loxP sites. In our experience, at least 400 bp of flanking region is required to achieve efficient 15 homologous recombination. This disruption cassette was transformed into *P. stipitis* UC7 using a modified Li-Acetate transformation protocol (see Example 3), and ura+ colonies were selected on ScD-ura plates. A secondary screen was performed on xylose plates. Putative site-specific disruptants 20 were identified by their slow growth on xylose. A Δ xyl2:: LoxP-URA3-LoxP was identified by amplification of the XYL2 loci using primers that anneal to the outside of the disruption cassette.

EXAMPLE 8

Excision of the Selectable Marker Using the Adapted CRE

The mutated Cre-Recombinase was placed under the control of 393 bp XYL1 promoter in a plasmid containing the adapted Sh ble gene under the control of the TEF1 promoter (pJML535). The XYL1 promoter was chosen to drive transcription because it is inducible. The plasmid was transformed using the Bicine method (Wolf, Breunig and Barth, 2003) and transformants selected in YPD (pH 7.5) with 100

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μg/ml of Zeocin. Transformants were then grown in YPX overnight and ura- colonies selected by plating in ScD+FOA plates. Removal of the URA3 gene from the XYL2 loci was verified by PCR amplification. The URA3 markermay be used to disrupt other genes

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5 Yang, V. W., J. A. Marks, B. P. Davis, and T. W. Jeffries. 1994. High-efficiency Transformation of *Pichia stipitis* based on its URA3 gene and a homologous autonomous Replication sequence, ARS2. Appl Environ Microbiol 60:4245-54.

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We claim:

- 1. A yeast comprising a polynucleotide encoding a Cre recombinase of SEQ ID NO: 2, wherein at least one leucine residue at amino acid numbers 27, 46, 83, 104, 115, 161, 164, 171, 203, 215, 220, 238, 261, 284, 328, 338, and 339 is 40 encoded by a codon selected from the group consisting of UUA, UUG, CUU, CUC, and CUA, and wherein the yeast is *Pichia stipitis*.
- 2. The yeast of claim 1, comprising the polynucleotide encoding a Cre recombinase of SEQ ID NO:2, wherein at least one of the leucine residues at amino acid numbers 27, 46, 83, 104, 115, 161, 164, 171, 203, 215, 220, 238, 261, 284, 328, 338, and 339 is encoded by UUG.
- 3. The yeast of claim 1, comprising the polynucleotide encoding a Cre recombinase of SEQ ID NO:2, wherein the leucine residues at amino acid numbers 27, 46, 83, 104, 115, 161, 164, 171, 203, 215, 220, 238, 261, 284, 328, 338, and 339 is encoded by UUA, UUG, CUU, CUC, and CUA.
- 4. The yeast of claim 1, comprising the polynucleotide encoding a Cre recombinase of SEQ ID NO:2, wherein the leucine residues at amino acid numbers 27, 46, 83, 104, 115, 161, 164, 171, 203, 215, 220, 238, 261, 284, 328, 338, and 339 are encoded by UUG.
- **5**. A kit for obtaining expression of Cre recombinase in a *Pichia stipitis*, comprising the yeast of claim **1**.

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